Enantiodivergent Approach to D- and L-Secondary *N*-Hydroxy-α-amino Acids by Using N-Benzyl-2,3-O-isopropylidene-Dglyceraldehyde Nitrone as an Effective N-Hydroxyglycine Cation Equivalent

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The development of efficient asymmetric syntheses of both natural and unnatural α -amino acids is one of the most important and challenging goals in organic synthesis. However, although there are numerous methods for the asymmetric synthesis of α -amino acids,¹ relatively few publications have appeared concerning the synthesis of the corresponding N-hydroxy- α -amino acids in optically pure form.² N-Hydroxy- α -amino acids are important compounds since they can be found in human and animal tumors and they are key intermediates in metabolic pathways.3

In connection with our general program aimed at the development of new nitrone-based methodologies for the preparation of nitrogenated compounds of biological interest,⁴ we report herein a new and efficient general method for the asymmetric synthesis of secondary N-hydroxy- α -amino acids **1**. A retrosynthetic analysis leads to a carbanion synthon **A** and a *N*-hydroxy glycine cation synthon **B** by disconnection of the R–C bond. The nucleophilic addition of an organometallic compound, like a Grignard reagent, to the nitrone 2, namely, N-benzyl-2,3-O-isopropylidene-D-glyceraldehyde nitrone (hereafter BIGN) should open a new enantiodivergent pathway to secondary *N*-hydroxy- α -amino acids **1**. According to this strategy, BIGN 2 can be considered as a convenient

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^a Reagents and conditions: (i) ZnBr₂, Et₂O, rt, 5 min, then RMgBr, Et₂O, -60 °C, 6 h; (ii) Ac₂O, Py, rt, 1 h; (iii) H₅IO₆, Et₂O, rt, 4 h; (iv) NaClO₂, NaH₂PO₄, CH₃ČN·H₂O, 10 °C, 2 h, then Na₂SO₃, 10% HCl (aq), then CH₂N₂, Et₂O, 0 °C, 15 min; (v) H₂, Pd(OH)₂-C, MeOH-AcOEt, Boc₂O, 70 psi, 5 days.

synthetic equivalent of the *N*-hydroxyglycine cation synthon. In addition, since N-hydroxy- α -amino acids are immediate precursors of the corresponding α -amino acids by reduction, BIGN (2) also constitutes a new equivalent of the glycine cation synthon.⁵



The addition of Grignard reagents to BIGN (2) according to our previously established conditions⁶ afforded the corresponding *syn*-hydroxylamines **3** (R = Me, ds = 91%; R = Ph, ds = 90%). It is worth mentioning that by carrying out the addition reaction 20 $^\circ C$ below (i.e., -60°C) the temperature given in our previous paper⁶ better results regarding both selectivity and chemical yield were obtained with similar reaction times. The relative synconfiguration of hydroxylamines 3 had been unambiguously ascertained as described.⁶ After chromatographic purification, the obtained syn-hydroxylamines 3 were acetylated (Ac₂O, pyridine) to give compounds 4 in good overall yields (75% and 77% for R = Me and R = Ph, respectively). Oxidation of the dioxolane ring was achieved by employing periodic acid in dry diethyl ether, following the procedure given by Wu⁷ (Scheme 1). Under that treatment, the N-acetoxy- α -amino aldehydes D-5 were obtained, and they were used in the following step without further purification. Subsequent oxidation of aldehydes D-5 with sodium chlorite according to the Dalcanale and Montanari procedure⁸ followed by esterification with diazomethane afforded the secondary N-hydroxy- α -amino acid derivatives D-**6**. These compounds were further converted to the N-(tert-butoxycarbonyl)

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^a Reagents and conditions: (i) *p*-TosOH, MeOH, 4 h, reflux; (ii) NaIO₄, CH₂Cl₂–NaHCO₃ (aq), rt, 2 h, then NaClO₂, NaH₂PO₄, CH₃CN·H₂O, 10 °C, 2 h, then Na₂SO₃, 10%, HCl (aq); then CH₂N₂, Et₂O, 0 °C, 15 min; (iii) NaIO₄, RuCl₃, CH₃CN–CCl₄·H₂O, rt, 15 min.

methyl ester forms of D-alanine D-7**a** and D-phenylglycine D-7**b** by catalytic hydrogenation $(H_2, Pd(OH)_2-C)$ in the presence of an excess of di-*tert*-butyl dicarbonate.

The successful conversion of the diastereomerically pure hydroxylamines **4** to α -amino esters D-**7** in homochiral forms, as shown in Scheme 1, provided not only an additional confirmation of the absolute configuration of each product but also a basis for determining the enantiomeric purity of the obtained compound; the $[\alpha]_D$ value and melting point of D-**7a** were in excellent agreement with those found for an authentic sample.⁹ Similarly, the physical and spectroscopic properties of D-**7b** were identical to those reported for its enantiomer, except for the sign of the optical rotation¹⁰ (see the Experimental Section).

Since the dioxolane-carboxylic acid equivalence is a well-known subject and several examples can be found in the literature,¹¹ we also decided to study alternative elaborations of compounds 4 in order to improve the preparation of the targeted N-hydroxy- α -amino acid derivatives. As an example, deprotection of compounds 4b to the corresponding diol 8 was achieved by using catalytic *p*-toluenesulfonic acid in refluxing methanol (Scheme 2); however, this cleavage appeared to be troublesome. This was mainly due to the partial deacetylation of the acetoxyamino group, gave 9 as a byproduct.¹² In addition, the poor solubility of the deprotected compounds in organic solvents made purification of 8 rather difficult. Nevertheless, diol 8 was oxidized in a two-step procedure consisting of (i) sodium periodate oxidation and (ii) treatment with sodium chlorite as described above. The obtained N-hydroxy- α -amino acid derivative was identical with the compound obtained by the oxidation of D-4b; however, it was obtained in an even lower overall yield (40%). Oxidation of diol 8 was also attempted in a one-pot procedure by using the system NaIO₄-RuCl₃. Surprisingly, with the conditions analogous to those reported by Sharpless,¹³ only 15% of D-6b could be obtained from 8, merely due to undesired ruthenium-



^a Reagents and conditions: (i) Et₂AlCl, Et₂O, rt, 5 min, then RMgBr, Et₂O, -60 °C, 6 h; (ii) Ac₂O, Py, rt, 1 h; (iii) H₅IO₆, Et₂O, rt, 4 h; (iv) NaClO₂, NaH₂PO₄, CH₃CN·H₂O, 10 °C, 2 h, then Na₂SO₃, 10% HCl (aq), then CH₂N₂, Et₂O, 0 °C, 15 min; (v) H₂, Pd(OH)₂-C, MeOH-AcOEt, Boc₂O, 70 psi, 5 days.

mediated oxidation of the *N*-benzyl group. A similar situation had been reported by Pericas and co-workers,^{11a} and in that case better results were obtained by changing the oxidation conditions to NaIO₄–KMnO₄ according to the Martin procedure.¹⁴ Unfortunately, oxidation of **8** under these conditions also led to a poor yield of D-**6**. Thus, the first reaction sequence outlined in Scheme 1 remains as the most effective for the transformation of the dioxolane ring into a carboxylic acid derivative.

To demonstrate the enantiodivergency of our strategy, we also prepared the anti-hydroxylamines 10 according to our previously described protocol⁶ for the *anti*-addition of Grignard reagents to 2 (Scheme 3). That protocol consists of precomplexing BIGN 2 with 1.0 equiv of Et₂-AlCl before carrying out the addition of the nucleophile. Also in this case, better results were obtained by carrying out the reaction at -60 °C (R = Me, ds = 82%; R = Ph, ds = 85%). Conversion of the *N*-acetoxy derivatives **11** into the N-hydroxy- α -amino acid derivatives was performed by the similar two-step sequence employed for the conversion of 4 to D-6, affording L-6a and L-6b in 61% and 65% overall yield, respectively. Catalytic hydrogenation of those compounds in the presence of di-tert-butyl dicarbonate furnished L-7a and L-7b. The physical and spectroscopic properties of L-7a were identical to those of an authentic sample.9 Analogously, physical and spectroscopic properties of L-7b were coincident to those reported in the literature.¹⁰

In conclusion, a short and efficient route toward optically active *N*-acetoxy- α -amino acid derivatives has been developed. We have established a method for a preparation of a pair of enantiomers of *N*-hydroxy- α -amino acid derivatives starting with nitrone **2** as the only chiral source. The substituent on the nitrogen atom could be changed by starting from the corresponding *N*-substituted nitrone, which, in turn, could be prepared from D-glyceraldehyde and the appropriate *N*-substituted hydroxylamine¹⁵ as described.¹⁶ Deacetylation of the acetoxy moiety under standard conditions would yield free hydroxyamino derivatives. These considerations

⁽⁹⁾ *N*-(*tert*-Butoxycarbonyl)-D-alanine methyl ester (cat. no. 41,464-6) and *N*-(*tert*-butoxycarbonyl)-L-alanine methyl ester (cat. no. 42,357-2) can be purchased from Aldrich.

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(c) Poch, M.; Alcon, M.; Moyano, A.; Pericas, M. A.; Riera, A. Tetrahedron Lett. 1993, 34, 7781–7784.

⁽¹²⁾ A variety of conditions were checked, including HCl (aq), AcOH
(aq), and Dowex-50, and in all cases deacetylated **9** was found as a byproduct. Following the periodic acid hydrolysis/cleavage outlined in Scheme 1, only the expected aldehydes were found.
(13) Carlsen, P. H. J.; Katsuki, T.; Martin, V. S.; Sharpless, K. B.

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⁽¹⁵⁾ The use of sugar-derived hydroxylamines would allow the introduction, on the nitrogen atom, of a group that could be removed without reducing the N–O bond. For an example see: Huber, R.; Vasella, A. *Helv. Chim. Acta* **1987**, *70*, 1461–1476.

show that the present method will be applicable to syntheses of other *N*-hydroxy- α -amino acid derivatives as a general method.

Experimental Section

General Methods. For general experimental information see ref 4e. Methyl- and phenylmagnesium bromide were used in diethyl ether from a 1.0 M commercial solution. *N*-Benzyl-2,3-*O*-isopropylidene-D-glyceraldehyde nitrone (BIGN, **2**) was prepared as described.¹⁶

(2S,3R)-N-Benzyl-3-(hydroxyamino)-1,2-O-isopropylidene-1,2-butanediol (3a). To a well-stirred solution of nitrone 2 (0.94 g, 4 mmol) in diethyl ether (80 mL) was added anhydrous ZnBr₂ (0.9 g, 4 mmol) in one portion at room temperature, and the resulting mixture was stirred for 5 min. The mixture was then cooled to -60 °C and treated with methylmagnesium bromide (6 mmol, 6.0 mL of a 1.0 M solution in Et_2O). The mixture was stirred for 6 h at -60 °C and then treated with 1 N aqueous NaOH (25 mL). After additional stirring for 15 min at ambient temperature, the mixture was extracted with diethyl ether (3 \times 30 mL). The combined organic extracts were washed with brine and dried (MgSO₄), and the solvent was evaporated in vacuo to give the crude product. The diastereoselectivity (ds = 91%) was established by ¹H NMR analysis. Purification by column chromatography on silica gel (70:30 hexane-diethyl ether) gave pure **3a** (0.754 g, 75%) as a sticky oil: $[\alpha]_D - 19.8$ (c 1.0, $CHCl_3$; ¹H NMR (CDCl₃) δ 1.02 (d, 3H, J = 6.6 Hz), 1.33 (s, 3H), 1.34 (s, 3H), 2.91 (dq, 1H, J = 6.6, 7.0 Hz), 3.72 (dd, 1H, J = 7.5, 8.5 Hz), 3.80 (d, 1H, J = 13.2 Hz), 3.88 (dd, 1H, J = 5.8, 8.5 Hz), 3.92 (d, 1H, J = 13.2 Hz), 4.23 (ddd, 1H, J = 5.8, 7.0, 7.5 Hz), 6.10 (bs, 1H, ex. D_2O), 7.20–7.42 (m, 5H); ¹³C NMR $(CDCl_3)$ δ 9.1, 25.6, 26.5, 60.9, 63.7, 66.7, 76.7, 108.8, 127.3, 128.3, 129.2, 137.7. Anal. Calcd for C14H21NO3: C, 66.91; H, 8.42; N, 5.57. Found: C, 67.04; H, 8.38; N, 5.61.

(2S,3R)-N-Benzyl-3-(hydroxyamino)-1,2-O-isopropylidene-3-phenyl-1,2-propanediol (3b). The nitrone 2 (0.94 g, 4 mmol) was treated as described above for the preparation of 3a using phenylmagnesium bromide (6 mmol, 6.0 mL of a 1.0 M solution in Et₂O) as a Grignard reagent. ¹H NMR analysis of the crude product revealed a diastereoselectivity of 90%. Column chromatography (80:20 hexane-diethyl ether) of that crude product gave 0.965 g (77%) of **3b** as an oil: $[\alpha]_D$ -6.5 (*c* 1.0, CHCl₃); ¹H NMR (CDCl₃) δ 1.40 (s, 3H), 1.43 (s, 3H), 3.43 (dd, 1H, J = 6.6, 8.5 Hz), 3.66 (dd, 1H, J = 6.6, 8.5 Hz), 3.67 (d, 1H, J = 13.2Hz), 3.73 (d, 1H, J = 8.8 Hz), 3.82 (d, 1H, J = 13.2 Hz), 4.79 (dt, 1H, J = 6.6, 8.8 Hz), 6.64 (bs, 1H, ex. D₂O), 7.21-7.44 (m, 10H); ¹³C NMR (CDCl₃) & 25.8, 26.7, 61.5, 67.3, 72.4, 76.2, 109.8, 127.2, 127.7, 128.1, 128.7, 129.4, 129.8, 135.9, 137.5. Anal. Calcd for C19H23NO3: C, 72.82; H, 7.40; N, 4.47. Found: C, 73.02; H, 7.57; N. 4.40

(2S,3R)-N-Benzyl-3-(acetoxyamino)-1,2-O-isopropylidene-1,2-butanediol (4a). A solution of hydroxylamine 3a (0.70 g, 2.79 mmol) in CH₂Cl₂ (5 mL) at room temperature was treated sequentially with pyridine (5 mL) and acetic anhydride (5 mL). The resulting mixture was allowed to stir for 1 h, at which time it was diluted with CH2Cl2 (15 mL) and then poured into saturated aqueous CuSO₄ (25 mL). After the mixture was stirred vigorously for 5 min, the layers were separated and the organic layer was sequentially washed with saturated aqueous CuSO₄, water, and brine. The solution was dried (MgSO₄) and concentrated under reduced pressure to give a colorless oil that was subjected to purification by column chromatography on silica gel (80:20 hexane-diethyl ether) to give the acetylated product **4a** as a colorless oil (0.817 g, 100%): $[\alpha]_D$ +4.4 (c 0.74, CHCl₃); ¹H NMR (CDCl₃) δ 1.11 (d, 3H, J = 6.7 Hz), 1.29 (s, 3H), 1.35 (s, 3H), 1.79 (s, 3H), 3.19 (dq, 1H, J = 5.7, 6.7 Hz), 3.79 (dd, 1H, J = 7.8, 8.1 Hz), 3.90 (dd, 1 \hat{H} , J = 6.4, 8.1 Hz), 4.00 (d, 1H, J =13.3 Hz), 4.14 (d, 1H, J = 13.3 Hz), 4.24 (ddd, 1H, J = 5.7, 6.4, 7.8 Hz), 7.20-7.40 (m, 5H); ¹³C NMR (CDCl₃) & 10.5, 19.1, 25.1, 26.2, 60.1, 61.6, 65.8, 76.5, 108.6, 127.4, 128.1, 129.3, 136.1, 169.9. Anal. Calcd for $C_{16}H_{23}NO_4\colon$ C, 65.51; H, 7.90; N, 4.77. Found: C, 65.46; H, 8.11; N, 4.83.

(2.5,3*R*)-*N*-Benzyl-3-(acetoxyamino)-1,2-*O*-isopropylidene-3-phenyl-1,2-propanediol (4b). The hydroxylamine 3b (0.80 g, 2.55 mmol) was treated as described above for the preparation of 4a. Column chromatography (80:20 hexane-diethyl ether) of the crude product gave 0.907 g (100%) of 4b as a white solid: mp 76 °C; $[a]_D$ -5.7 (c 0.34, CHCl₃); ¹H NMR (CDCl₃) δ 1.30 (s, 3H), 1.34 (s, 3H), 1.76 (s, 3H), 3.34 (t, 1H, J = 8.5 Hz), 3.46 (dd, 1H, J = 6.2, 8.5 Hz), 3.92 (d, 1H, J = 13.4 Hz), 3.95 (d, 1H, J = 6.2 Hz), 3.97 (d, 1H, J = 13.4 Hz), 4.63 (dt, 1H, J = 6.2, 8.5 Hz), 7.20-7.40 (m, 10H); ¹³C NMR (CDCl₃) δ 19.4, 25.8, 26.7, 60.8, 67.5, 74.2, 77.8, 109.9, 127.4, 128.1, 128.6, 128.7, 128.9, 129.3, 130.4, 136.4, 170.2. Anal. Calcd for C₂₁H₂₅NO₄: C, 70.96; H, 7.09; N, 3.94. Found: C, 71.04; H, 7.13; N, 3.88.

Methyl (2R)-N-Benzyl-2-(acetoxyamino)propanoate (D-6a). To a well-stirred suspension of periodic acid (0.912 g, 4.0 mmol) in dry diethyl ether was added compound 4a (0.5 g, 1.7 mmol) at ambient temperature under argon atmosphere in one portion. Stirring was maintained for an additional 4 h, at which time the reaction mixture was filtered. The filtrate was evaporated under reduced pressure to give the crude aldehyde D-5a (¹H NMR (CDCl₃) δ 1.49 (d, 3H, J = 7.0 Hz), 1.89 (s, 3H), 3.74 (dq, 1H, J = 3.9, 7.0 Hz), 3.99 (d, 1H, J = 13.4 Hz), 4.14 (d, 1H, J = 13.4 Hz), 7.22–7.37 (m, 5H), 9.58 (d, 1H, J = 3.9 Hz)), which was dissolved in CH₃CN (5 mL). To the resulting mixture was added a solution of $NaClO_2$ (0.226 g, 2.6 mmol) in 5 mL of water dropwise. The resulting mixture was then treated with a solution of NaH_2PO4 (50 mg, 0.417 mmol) in H_2O (2 mL) and 35% H₂O₂ (0.14 mL, 1.5 mmol), keeping the temperature of the mixture below 10 °C. After the mixture was stirred for 1 h, Na₂-SO₃ (15 mg, 0.12 mmol) was added and the resulting mixture was acidified (pH = 2-3) with 10% aqueous HCl. The resulting mixture was partitioned between brine (30 mL) and dichloromethane (30 mL), the layers were separated, and the aqueous layer was extracted with dichloromethane (3 \times 25 mL). The combined organic extracts were washed with brine, dried (MgSO₄), and concentrated under reduced pressure to give a residue that was taken up in diethyl ether (25 mL) and treated with a freshly distilled ethereal solution of diazomethane at 0 °C for 5 min. The solvent was removed under reduced pressure, and the residue was subjected to purification by column chromatography on silica gel (80:20 hexane-diethyl ether) to give the *N*-hydroxy- α -amino acid derivative D-**6a** as a colorless oil (0.265 g, 62%): $[\alpha]_D + 10.9 (c 2.8, CHCl_3)$; ¹H NMR (CDCl₃) δ 1.44 (d, 3H, J = 6.9 Hz), 1.88 (s, 3H), 3.77 (s, 3H), 3.83 (q, 1H, J = 6.9 Hz), 4.11 (d, 1H, J = 13.3 Hz), 4.21 (d, 1H, J = 13.3 Hz), 7.24–7.39 (m, 5H); ¹³C NMR (CDCl₃) δ 14.2, 19.0, 51.8, 59.2, 62.8, 127.7, 128.2, 129.5, 135.5, 169.5, 171.4. Anal. Calcd for C₁₃H₁₇NO₄: C, 62.14; H, 6.82; N, 5.57. Found: C, 62.13; H, 6.75; N, 5.50.

Methyl (2*R***)-***N***-Benzyl-2-(acetoxyamino)-2-phenylethanoate (p-6b). The compound 4b (0.604 g, 1.7 mmol) was treated as described above for the preparation of crude D-5b (¹H NMR (CDCl₃) \delta 1.81 (s, 3H), 3.79 (d, 1H, J = 13.8 Hz), 4.11 (d, 1H, J = 13.8 Hz), 4.44 (d, 1H, J = 3.7 Hz), 7.24–7.6 (m, 10H), 9.63 (d, 1H, J = 3.7 Hz)). Further treatment of aldehyde D-5b as indicated above for the preparation of D-6a afforded, after column chromatography (80:20 hexane-diethyl ether), 0.320 g (60%) of pure D-6b as an oil: [\alpha]_D - 24.5 (***c* **1.10, CHCl₃); ¹H NMR (CDCl₃) \delta 1.82 (s, 3H), 3.65 (s, 3H), 3.79 (d, 1H, J = 13.5 Hz), 4.05 (d, 1H, J = 13.5 Hz), 4.70 (s, 1H), 7.20–7.42 (m, 10H); ¹³C NMR (CDCl₃) \delta 19.4, 52.3, 59.9, 73.6, 127.9, 128.3, 128.6, 129.1, 129.2, 130.1, 133.8, 135.0, 168.8, 169.9. Anal. Calcd for C₁₈H₁₉-NO₄: C, 68.99; H, 6.11; N, 4.47. Found: C, 68.82; H, 6.08; N, 4.54.**

N-(*tert*-Butoxycarbonyl)-D-alanine Methyl Ester (D-7a). To a solution of D-6a (0.20 g, 0.80 mmol) in methanol (20 mL) were added Boc₂O (0.46 g, 2.1 mmol) and 20% palladium hydroxide on activated charcoal (Pearlman's catalyst) (30 mg). The resulting mixture was hydrogenated at 70 psi for 5 days (Parr hydrogenation apparatus). Filtration of the catalyst and evaporation of the solvent afforded a residue that was purified by column chromatography on silica gel (90:10 hexane-diethyl ether) to give 0.151 g (93%) of pure D-7a as a solid. The physical and spectroscopic data were identical to those of an authentic sample (Aldrich, cat. no. 41,464-6).

^{(16) (}a) Merino, P.; Franco, S.; Merchan, F. L.; Tejero, T. *Tetrahedron: Asymmetry* **1997**, *8*, 3489–3496. (b) Dondoni, A.; Franco, S.; Junquera, F.; Merchan, F. L.; Merino, P.; Tejero, T. *Synth. Commun.* **1994**, *24*, 2537–2550.

N-(*tert*-Butoxycarbonyl)-D-phenylglycine Methyl Ester (D-7b). The *N*-hydroxy- α -amino acid derivative D-**6b** (0.20 g, 0.638 mmol) was treated as described above for the preparation of D-7a. Column chromatography (80:20 hexane-diethyl ether) of the crude product gave 0.162 g (96%) of L-7a as a white solid: mp 112-114 °C; [α]_D -132.3 (*c* 1.1, CHCl₃) [lit. for enantiomer: ¹⁰ [α]_D +135.7 (*c* 0.8, CHCl₃)]; ¹H NMR (CDCl₃) δ 1.41 (s, 9H), 3.73 (s, 3H), 5.34 (d, 1H, *J* = 7.3 Hz), 5.55 (d, 1H, *J* = 7.3 Hz), 7.30-7.44 (m, 5H); ¹³C NMR (CDCl₃) δ 28.3, 52.7, 57.5, 79.90, 127.2, 128.6, 129.1, 137.0, 154.8, 171.6. Anal. Calcd for C₁₄H₁₉-NO₄: C, 63.38; H, 7.22; N, 5.28. Found: C, 63.44; H, 7.10; N, 5.19.

(2S,3R)-N-Benzyl-3-(acetoxyamino)-3-phenyl-1,2-propanediol (8) and (2S,3R)-N-Benzyl-3-(hydroxyamino)-3phenyl-1,2-propanediol (9). A solution of 4b (0.2 g, 0.563 mmol) in MeOH (30 mL) was treated with p-toluenesulfonic acid monohydrate (19 mg, 0.1 mmol), and the resulting solution was refluxed for 4 h. After the solution was cooled to ambient temperature, the solvent was evaporated under reduced pressure and the residue was partitioned between saturated aqueous NaHCO₃ (30 mL) and EtOAc (30 mL). The aqueous layer was separated and extracted with EtOAc (3 \times 25 mL). The combined organic extracts were dried (MgSO₄) and evaporated under reduced pressure to give the crude product. ¹H NMR analysis of this crude material revealed an 8:1 mixture of 8 and 9, respectively. Attempts to purify of this material both by column chromatography and preparative TLC only afforded enriched mixtures of the products.

8: ¹H NMR (CDCl₃ + D₂O) (selected signals) δ 2.15 (s, 3H), 3.15 (dd, 1H, J = 4.3, 11.8 Hz), 3.48 (dd, 1H, J = 2.8, 11.8 Hz), 3.65 (s, 2H), 3.81 (d, 1H, J = 9.5 Hz), 4.20 (ddd, 1H, J = 2.8, 4.3, 9.5 Hz), 7.20–7.45 (m, 5H).

9: ¹H NMR (CDCl₃ + D₂O) (selected signals) δ 3.19 (dd, 1H, J = 3.7, 11.6 Hz), 3.56 (dd, 1H, J = 2.9, 11.6 Hz), 3.69 (s, 2H), 3.86 (d, 1H, J = 9.8 Hz), 4.26 (ddd, 1H, J = 2.9, 3.7, 9.8 Hz), 7.20–7.40 (m, 5H).

(2S,3S)-N-Benzyl-3-(hydroxyamino)-1,2-O-isopropylidene-1,2-butanediol (10a). The nitrone 2 (0.94 g, 4 mmol) was treated as described above for the preparation of **3a** using diethyl aluminum chloride (4 mmol, 4.0 mL of a 1.0 M solution in hexanes) as a Lewis acid. 1H NMR analysis of the crude product revealed a diastereoselectivity of 82%. Column chromatography (70:30 hexane-diethyl ether) of that crude product gave 0.633 g (63%) of **10a** as a white solid: mp 84–86 °C; $[\alpha]_D$ –8.3 (*c* 1.0, CHCl₃); ¹H NMR (CDCl₃) δ 1.24 (d, 3H, J = 6.6 Hz), 1.34 (s, 3H), 1.39 (s, 3H), 2.84 (dq, 1H, J = 6.6, 7.3 Hz), 3.71 (d, 1H, J = 13.2 Hz), 3.86 (dd, 1H, J = 6.3, 8.4 Hz), 3.96 (d, 1H, J = 13.2 Hz), 4.08 (dd, 1H, J = 6.3, 8.4 Hz), 4.20 (dt, 1H, J = 6.3, 7.3 Hz), 5.60 (bs, 1H, ex. D₂O), 7.26-7.38 (m, 5H); ¹³C NMR (CDCl₃) δ 9.0, 25.4, 26.7, 61.0, 63.7, 66.7, 76.7, 108.8, 127.3, 128.3, 129.2, 137.7. Anal. Calcd for C₁₄H₂₁NO₃: C, 66.91; H, 8.42; N, 5.57. Found: C, 66.85; H, 8.40; N, 5.77.

(2S,3S)-N-Benzyl-3-(hydroxyamino)-1,2-O-isopropylidene-3-phenyl-1,2-propanediol (10b). The nitrone 2 (0.94 g, 4 mmol) was treated as described above for the preparation of 3a using diethyl aluminum chloride (4 mmol, 4.0 mL of a 1.0 M solution in hexanes) as a Lewis acid and phenylmagnesium bromide (6 mmol, 6.0 mL of a 1.0 M solution in Et₂O) as a Grignard reagent. ¹H NMR analysis of the crude product revealed a diastereoselectivity of 85%. Column chromatography (80:20 hexane-diethyl ether) of that crude product gave 0.852 g (68%) of **10b** as a white solid: mp 141–143 °C; $[\alpha]_D = -17.5$ (c 1.0, CHCl₃); ¹H NMR (CDCl₃) & 1.24 (s, 3H), 1.29 (s, 3H), 3.52 (d, 1H, J = 13.4 Hz), 3.67 (d, 1H, J = 13.4 Hz), 3.70 (d, 1H, J =6.7 Hz), 3.94 (dd, 1H, J = 6.7, 8.4 Hz), 4.15 (dd, 1H, J = 6.3, 8.4 Hz), 4.75 (dt, 1H, J = 6.3, 6.7 Hz), 4.86 (bs, 1H, ex. D₂O), 7.23-7.43 (m, 10H); ¹³C NMR (CDCl₃) δ 24.5, 26.5, 62.3, 68.3, 73.6, 76.4, 109.1, 127.3, 128.0, 128.2, 128.3, 129.3, 130.1, 136.3, 137.3. Anal. Calcd for C19H23NO3: C, 72.82; H, 7.40; N, 4.47. Found: C, 72.77; H, 7.60; N, 4.55.

(2.5,3*R*)-*N*-Benzyl-3-(acetoxyamino)-1,2-*O*-isopropylidene-1,2-butanediol (11a). The hydroxylamine 10a (0.70 g, 2.79 mmol) was treated as described above for the preparation of 4a. Column chromatography (80:20 hexane-diethyl ether) of the crude product gave 0.816 g (100%) of 11b as an oil: $[\alpha]_D$ -9.4 (*c* 1.31, CHCl₃); ¹H NMR (CDCl₃) δ 1.27 (d, 3H, *J* = 6.5 Hz), 1.30 (s, 3H), 1.34 (s, 3H), 1.81 (s, 3H), 2.96 (dq, 1H, *J* = 5.5 .65 Hz), 3.91 (d, 1H, *J* = 13.5 Hz), 3.92-3.99 (m, 2H), 4.08 (d, 1H, *J* = 13.5 hz), 4.09-4.15 (m, 1H), 7.20-7.40 (m, 5H); ¹³C NMR (CDCl₃) δ 9.1, 19.2, 25.2, 26.7, 59.3, 63.0, 68.4, 77.4, 109.1, 127.6, 128.3, 129.1, 136.2, 169.4. Anal. Calcd for C₁₆H₂₃NO₄: C, 65.51; H, 7.90; N, 4.77. Found: C, 65.46; H, 8.11; N, 4.83.

(2.5,3*R*)-*N*-Benzyl-3-(acetoxyamino)-1,2-*O*-isopropylidene-3-phenyl-1,2-propanediol (11b). The hydroxylamine 10b (0.80 g. 2.55 mmol) was treated as described above for the preparation of 4a. Column chromatography (80:20 hexane– diethyl ether) of the crude product gave 0.904 g (100%) of 11b as a white solid: mp 87–89 °C; $[\alpha]_D - 37.9$ (*c* 0.34, CHCl₃); ¹H NMR (CDCl₃) δ 1.22 (s, 3H), 1.24 (s, 3H), 1.85 (s, 3H), 3.71 (d, 1H, *J* = 13.3 Hz), 3.81 (d, 1H, *J* = 13.3 Hz), 3.84 (d, 1H, *J* = 5.9, 10.6 Hz), 4.51 (ddd, 1H, *J* = 5.9, 6.8, 10.6 Hz), 7.22–7.38 (m, 10H); ¹³C NMR (CDCl₃) δ 19.3, 25.2, 26.7, 60.4, 8.4, 72.1, 75.9, 109.3, 127.7, 128.2, 128.3, 128.4, 129.3, 130.4, 135.0, 135.9, 169.7. Anal. Calcd for C₂₁H₂₅NO₄: C, 70.96; H, 7.09; N, 3.94. Found: C, 71.04; H, 7.13; N, 3.88.

Methyl (2.5)-*N***-Benzyl-2-(acetoxyamino)propanoate (L-6a).** Compound **11a** (0.5 g, 1.7 mmol) was treated as described above for the preparation of D-**6a**. Column chromatography (80: 20 hexane-diethyl ether) of the residue gave 0.261 g (61%) of L-**6a** as an oil: $[\alpha]_D - 10.1$ (*c* 1.7, CHCl₃); ¹H NMR (CDCl₃) δ 1.44 (d, 3H, J = 6.9 Hz), 1.88 (s, 3H), 3.77 (s, 3H), 3.83 (q, 1H, J = 6.9 Hz), 4.11 (d, 1H, J = 13.3 Hz), 4.21 (d, 1H, J = 13.3 Hz), 7.24-7.39 (m, 5H); ¹³C NMR (CDCl₃) δ 14.2, 19.0, 51.8, 59.2, 62.8, 127.7, 128.2, 129.5, 135.5, 169.5, 171.4. Anal. Calcd for C₁₃H₁₇NO₄: C, 62.14; H, 6.82; N, 5.57. Found: C, 62.29; H, 6.92; N, 5.68.

Methyl (2.5)-*N*-Benzyl-2-(acetoxyamino)-2-phenylethanoate (L-6b). Compound 11b (0.604 g, 1.7 mmol) was treated as described above for the preparation of D-6b. Column chromatography (80:20 hexane-diethyl ether) of the residue gave 0.346 g (65%) of L-6b as an oil: $[\alpha]_D + 24.5$ (*c* 1.10, CHCl₃); ¹H NMR (CDCl₃) δ 1.82 (s, 3H), 3.65 (s, 3H), 3.79 (d, 1H, J = 13.5Hz), 4.05 (d, 1H, J = 13.5 Hz), 4.70 (s, 1H), 7.20–7.42 (m, 10H); ¹³C NMR (CDCl₃) δ 19.4, 52.3, 59.9, 73.6, 127.9, 128.3, 128.6, 129.1, 129.2, 130.1, 133.8, 135.0, 168.8, 169.9. Anal. Calcd for C₁₈H₁₉NO₄: C, 68.99; H, 6.11; N, 4.47. Found: C, 69.02; H, 5.93; N, 4.60.

*N***-(***tert***-Butoxycarbonyl)-L-alanine Methyl Ester (L-7a).** The *N*-hydroxy- α -amino acid derivative L-**6a** (0.20 g, 0.80 mmol) was treated as described above for the preparation of D-**7a**. Column chromatography (90:10 hexane-diethyl ether) of the crude product gave 0.151 g (93%) of L-**7a** as a solid. The physical and spectroscopic data were identical to those of an authentic sample (Aldrich, cat. no. 42,357-2).

N-(*tert*-Butoxycarbonyl)-L-phenylglycine Methyl Ester (L-7b). The *N*-hydroxy-α-amino acid derivative L-6b (0.20 g, 0.638 mmol) was treated as described above for the preparation of D-7a. Column chromatography (80:20 hexane−diethyl ether) of the crude product gave 0.159 g (94%) of L-7a as a white solid: mp 111−113 °C; $[\alpha]_D$ +133.1 (*c* 1.0, CHCl₃) [lit.¹⁰ $[\alpha]_D$ +135.7 (*c* 0.8, CHCl₃)]; ¹H NMR (CDCl₃) δ 1.41 (s, 9H), 3.73 (s, 3H), 5.34 (d, 1H, *J* = 7.3 Hz), 5.55 (d, 1H, *J* = 7.3 Hz), 7.30−7.44 (m, 5H); ¹³C NMR (CDCl₃) δ 28.3, 52.7, 57.5, 79.90, 127.2, 128.6, 129.1, 137.0, 154.8, 171.6. Anal. Calcd for C₁₄H₁₉NO₄: C, 63.38; H, 7.22; N, 5.28. Found: C, 63.27; H, 7.15; N, 5.41.

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